



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3136-045
Job Sheet 175473



Part No: D3136-045

Job Qty: 2 ea

Part Name: Window Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/5/18

Job Tracking No:

Due Date: 4/11/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV F IPP REV:C 15.02.13 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	2 pcs		4/11/18	0.00	0.00	Purchasing		AP 1864/09
140	Packaging	2 pcs		4/11/18	0.00	0.00	Packaging2		AP 1864/09
150	QC	2 pcs		4/11/18	0.00	0.00	QC6		11 APR 12 2018
170	Packaging	2 pcs		4/11/18	0.00	0.00	Packaging3-1		9 JUN 06 2018
180	QC21-SA	2 Ea		4/11/18	0.00	0.00	QC21		9 JUN 06 2018

Part Op 140 - Receive & Inspect for Damage & Mat'l Certs
Descriptions: 150 - QC6- All purchased or subcontracted products
170 - Identify as per dwg & Stock Location:
180 - QC21- Final Inspection - Work Order Release

P/O: 038902

CZ 18/04/05 x 2

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3136-045P	Window Assembly	2 pcs (1 ea)	110-Purchasing	505212
MACRLICS.125	1/8" Polycast li Sheet	8.5000 sf (4.25 ea)	110-Purchasing	859217

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D3136-045P	2	0	0
	MACRLICS.125	9	2,131	0

Part Specifications

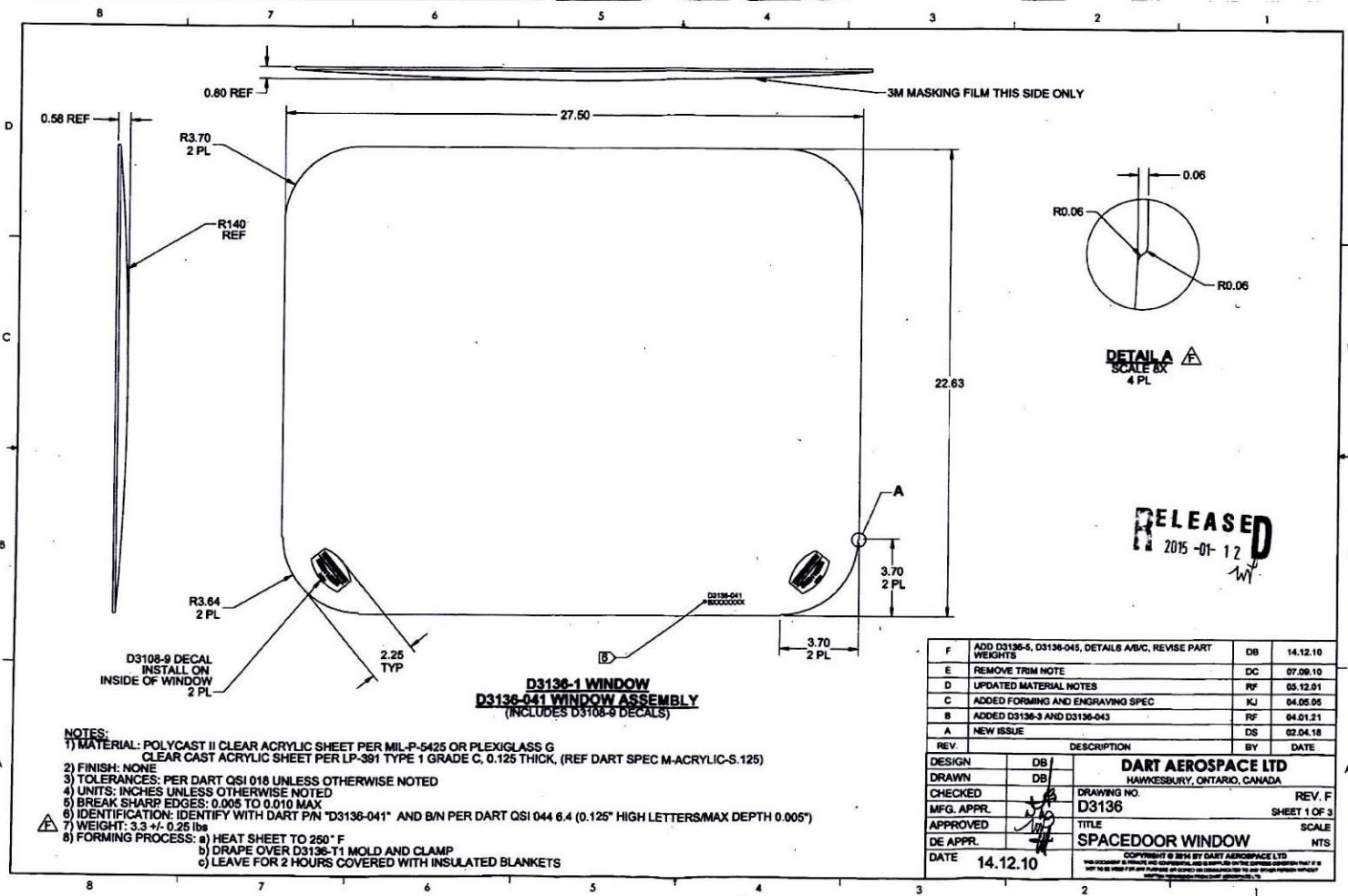
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Window Assembly	0.120Inches ± 0.030	0.150 0.090		
2	Window Assembly	4.170Inches ± 0.030	4.200 4.140		
3	Window Assembly	23.030Inches ± 0.030	23.060 23.000		
4	Window Assembly	27.900Inches ± 0.030	27.930 27.870		

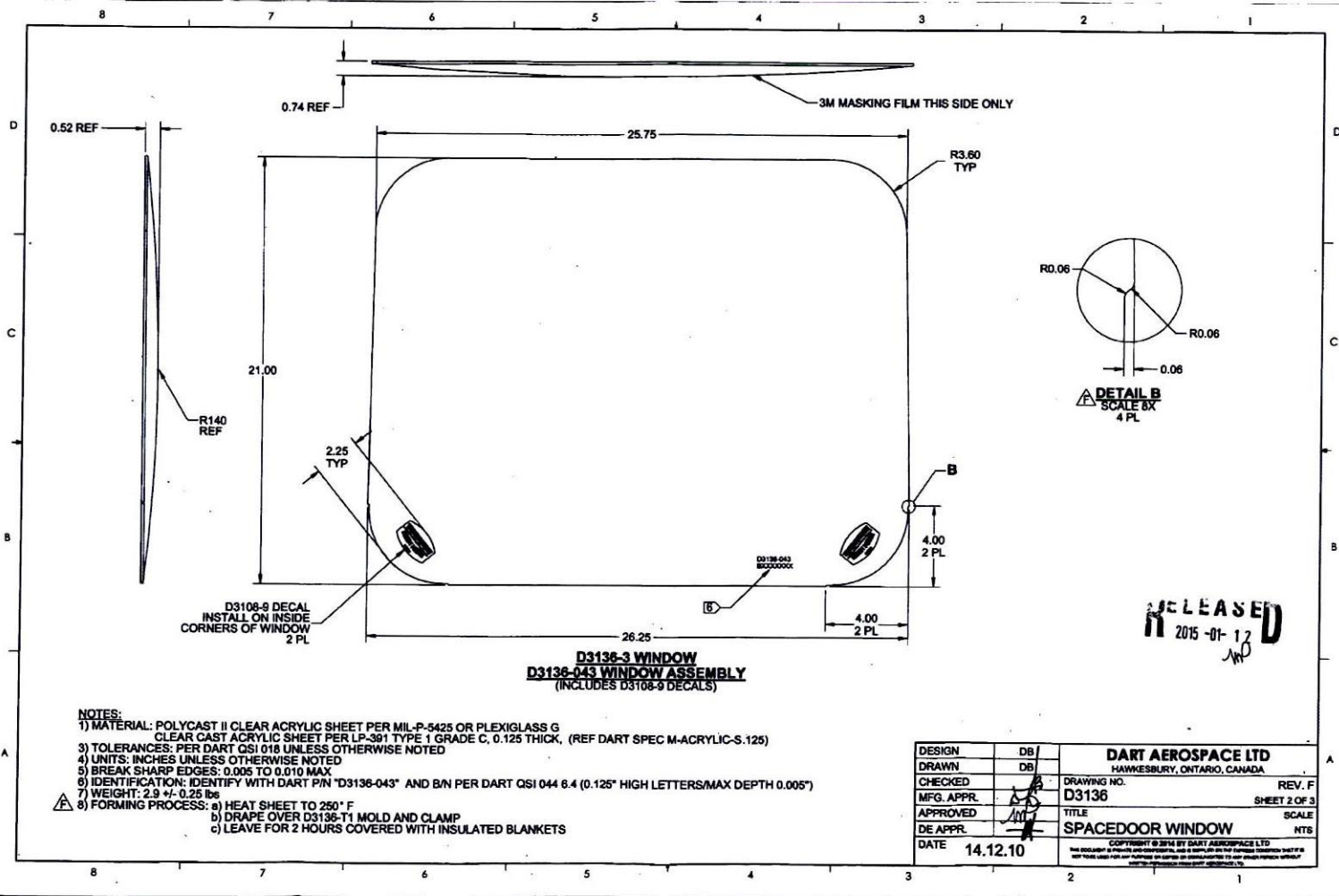
Container No. 00000100
Assembly

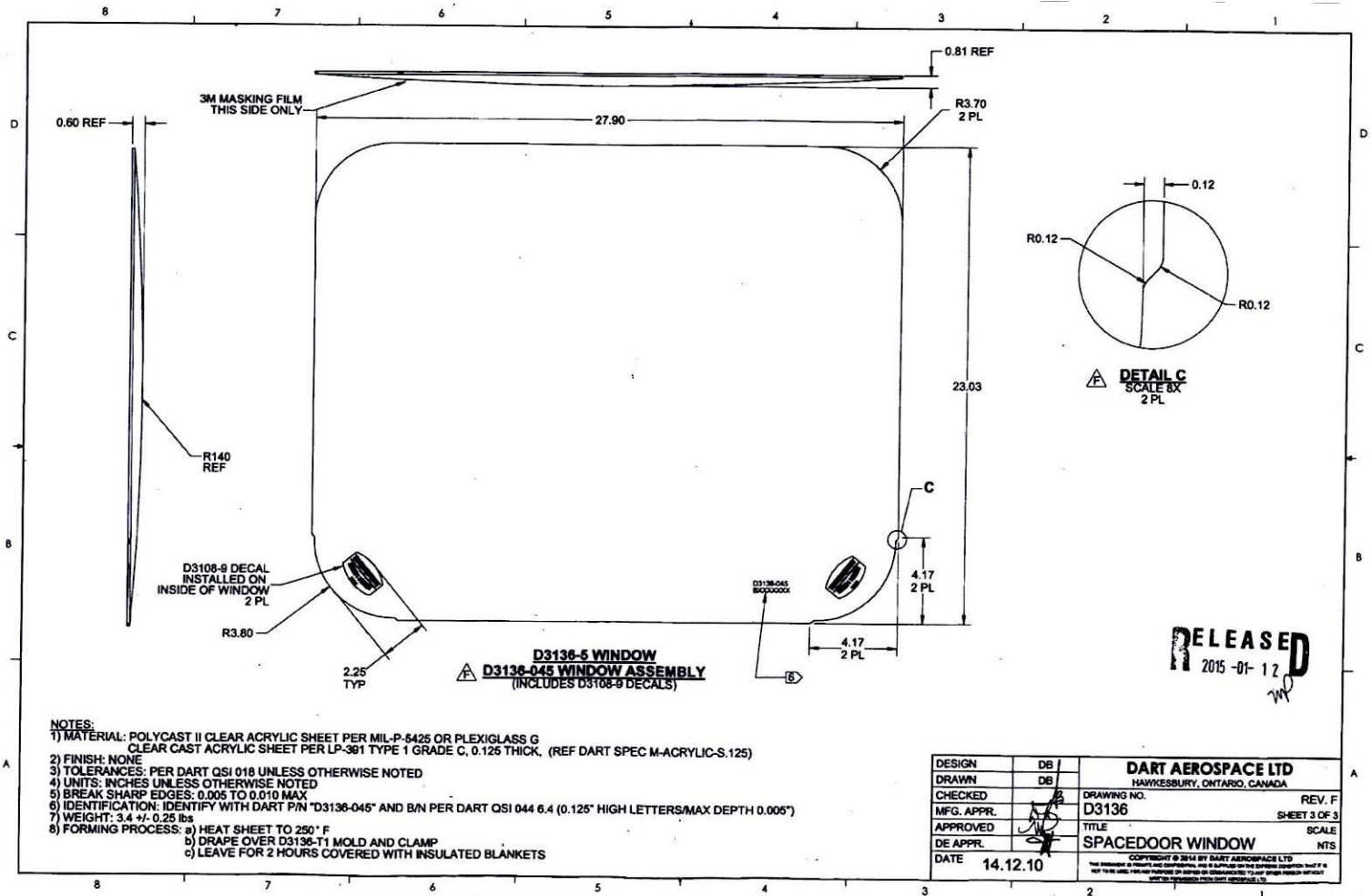
Window Assembly,
PART NO: D3136 - 045
Serial No/Batch: S059219
Revision:
Operation: Packaging
Change No:

Packaging

Mfg Date: 04/09/18
Job No: 175473









Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO038902**

Supplier: PLA002-VC
Plas-Tech
115 Applewood Crescent
Concord
ON
L4K 5C1 Canada
Phone: 416-736-0004
Fax: 416-736-0010

PO No: PO038902

PO Date: 1/30/18

Due Date: 3/16/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal Phone:
clavoie@dartaero.com

E-MAILED
APR 05 2018

REVISED

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
2	D3136-045P			Window Assembly receive pcs	Firmed	4/9/18	2 Ea	2x 0 Ea	2 Ea	\$100.00/Ea	\$200.00

Line Item Note JOB NO. 175473

Grand Total: \$200.00

OAS
11
9-89

Order Notes

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A008 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION SENT TO DART AEROSPACE).
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 4/5/18 9:50 AM dart.lavoie.chantal

Certificate Of Conformance



Customer: DART AEROSPACE LTD P.O. # 38902 SO # 022955

Part #	<u>D3136-045</u>	Qty.	<u>2</u>	Batch #	<u>-001</u>
Description	<u>SPACEDOOR WINDOW</u>	Material usage	<u>OFF CUT / STOCK</u>	Lot#	<u>240394</u>
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	

Note: All parts are not identified as meeting QSI044.

By: AS Date: APRIL 5, 2018 C O F C # 053
(Approved QA Signatory)

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